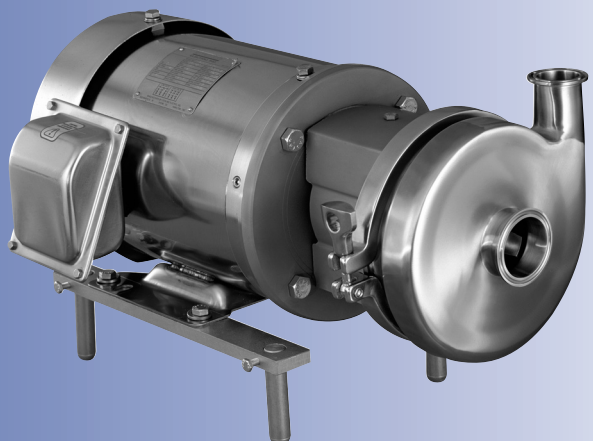
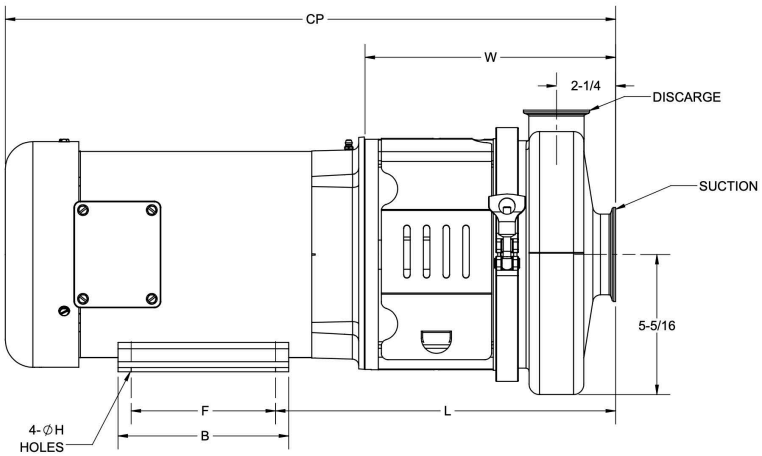
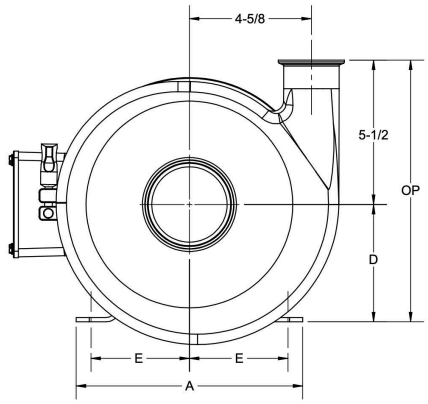
Ampco Centrifugal Pumps

Data Sheet

Model AC/AC+ 428 4x2







TEFC MOTOR			DIMENSIONS IN INCHES (For Reference Only)										APPROX WEIGHT (LBS)
HP	RPM	FRAME	A (typ)	B (typ)	D	E	F	ØH	L	W	CP	OP	
2	1750	145TC	6-1/2	6	3-1/2	2-3/4	5	11/32	11-7/8	9	19-7/16	9	97
3	1750	182TC	8-5/8	6-1/2	4-1/2	3-3/4	4-1/2	13/32	12-15/16	9-9/16	22-9/16	10	124
5	1750	184TC	8-5/8	6-1/2	4-1/2	3-3/4	5-1/2	13/32	12-15/16	9-9/16	23-15/16	10	131
7-1/2	1750	213TC	9-1/2	8	5-1/4	4-1/4	5-1/2	13/32	14-1/4	9-15/16	24-7/16	10-3/4	183
10	1750	215TC	9-1/2	8	5-1/4	4-1/4	7	13/32	14-1/4	9-15/16	26-3/16	10-3/4	193
5	3500	184TC	8-5/8	6-1/2	4-1/2	3-3/4	5-1/2	13/32	12-15/16	9-9/16	23-15/16	10	126
7-1/2	3500	184TC	8-5/8	6-1/2	4-1/2	3-3/4	5-1/2	13/32	12-15/16	9-9/16	23-15/16	10	144
7-1/2	3500	213TC	9-1/2	8	5-1/4	4-1/4	5-1/2	13/32	14-1/4	9-15/16	24-7/16	10-3/4	146
10	3500	215TC	9-1/2	8	5-1/4	4-1/4	7	13/32	14-1/4	9-15/16	26-3/16	10-3/4	179
15	3500	215TC	9-1/2	8	5-1/4	4-1/4	7	13/32	14-1/4	9-15/16	26-3/16	10-3/4	219
20	3500	256TC	11-1/2	11-1/2	6-1/4	5	10	17/32	15-9/16	10-3/4	28-5/16	11-3/4	328
25	3500	284TSC	12-3/4	12-3/4	7	5-1/2	9-1/2	17/32	16-3/16	11-7/16	31-1/16	12-1/2	420
30	3500	286TSC	12-3/4	12-3/4	7	5-1/2	11	17/32	16-3/16	11-7/16	34-7/16	12-1/2	442
40	3500	324TSC	14-1/2	14	8	6-1/4	10-1/2	21/32	17-1/4	12	34-3/8	13-1/2	549
50	3500	326TSC	14-1/2	14	8	6-1/4	12	21/32	17-1/4	12	36	13-1/2	651

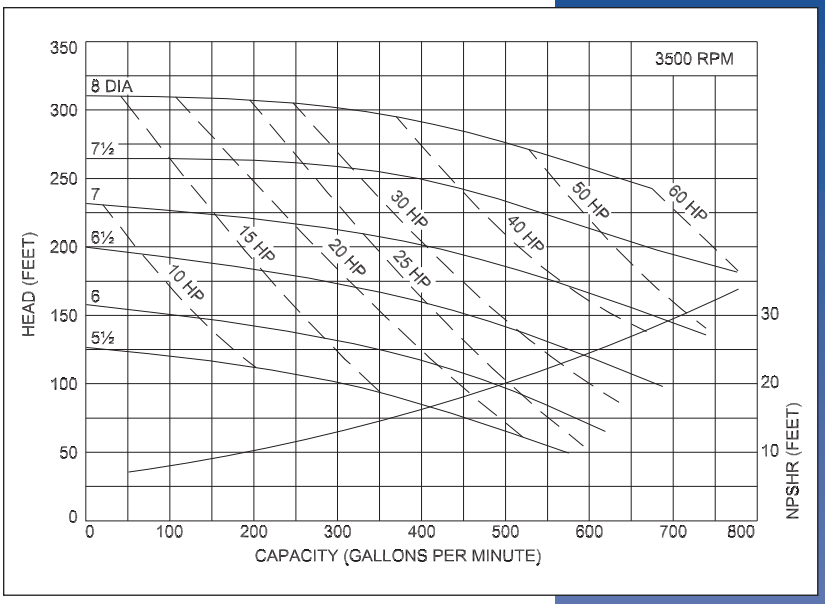
MATERIAL SPECIFICATIONS

PART NAME	STAINLESS STEEL
Casing	316L Stainless
Backplate, Impeller, Stub Shaft	316L Stainless
Adapter	304 Stainless

BACK

Ampco Centrifugal Pumps

Model AC/AC+ 428 4X2

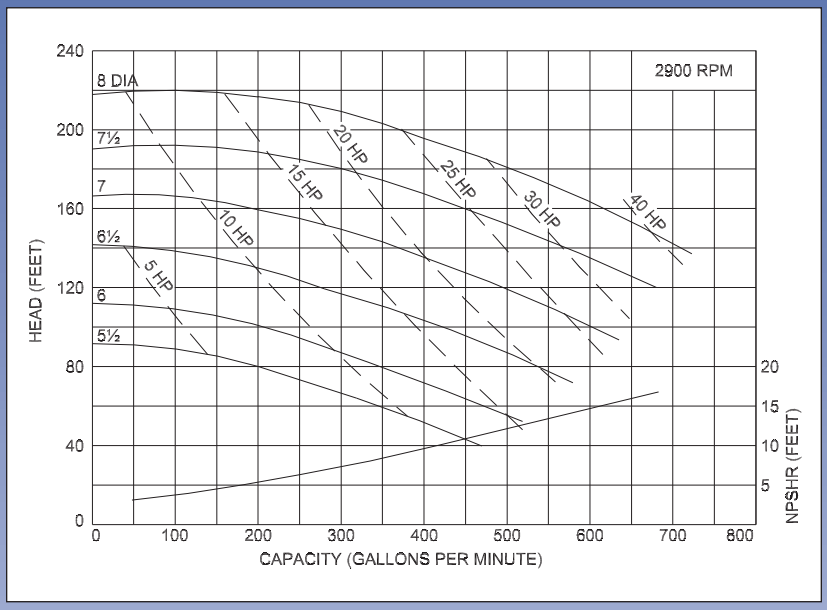


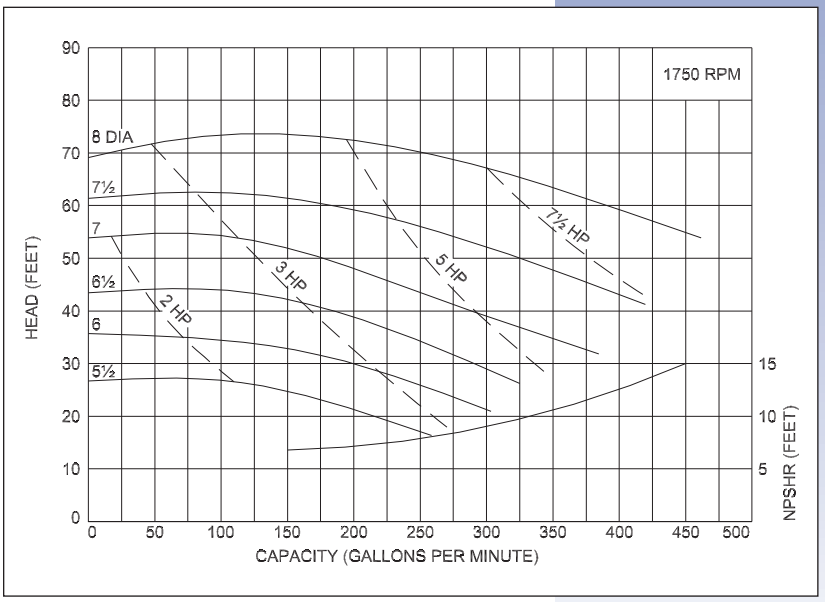
Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

AC/AC+ Series pumps have standard stainless steel adapters and Type D, DG, & E seals available.

AC/AC+ Series pumps are in conformance with 3A sanitary standards for centrifugal and positive rotary pumps for milk and milk products, Number 02-10.

AC/AC+ Series pumps have a standard 32RA (150 grit) finish, on all product contact surfaces.





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