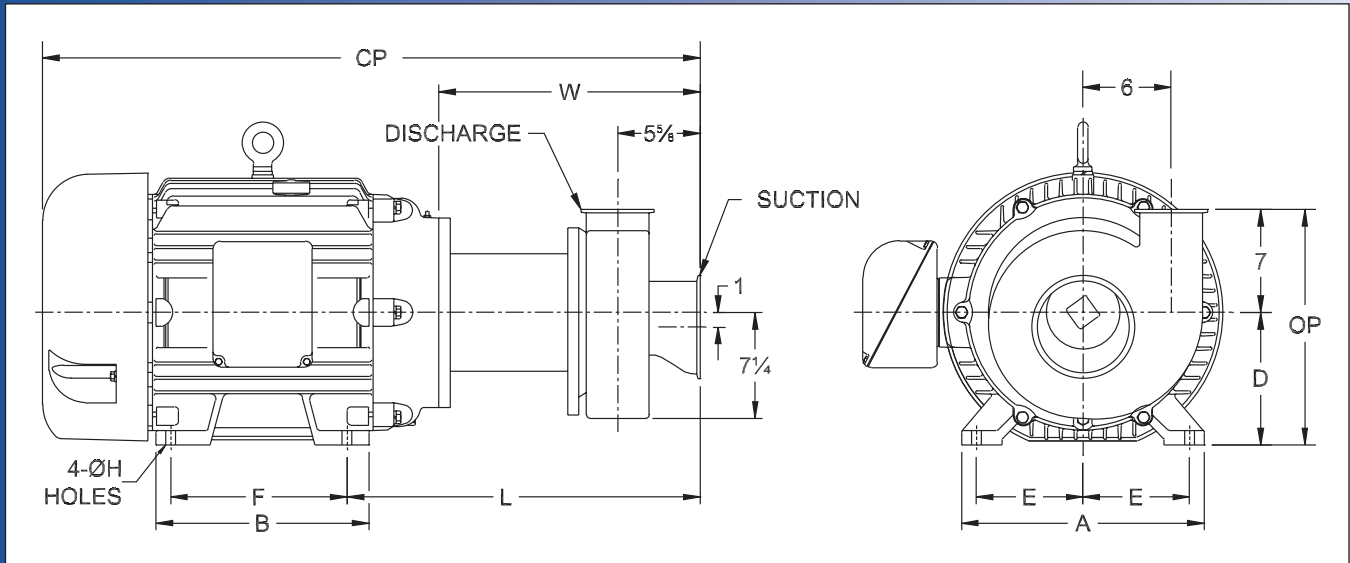
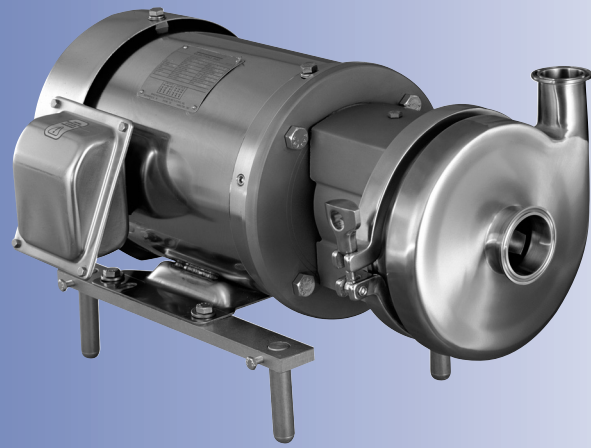


Ampco Centrifugal Pumps

DATA SHEET

MODEL AC/AC+ 6410 6X4



| TEFC MOTOR | | | DIMENSIONS IN INCHES (For Reference Only) | | | | | | | | | | APPROX WEIGHT (LBS) |
|------------|------|--------|---|---------|-------|-------|--------|-------|--------|--------|----------|--------|---------------------|
| HP | RPM | FRAME | A (typ) | B (typ) | D | E | F | ØH | L | W | CP | OP | |
| 7-1/2 | 1750 | 213TC | 9-1/2 | 8 | 5-1/4 | 4-1/4 | 5-1/2 | 13/32 | 19-5/8 | 15-3/8 | 30-5/8 | 12-1/4 | 230 |
| 10 | 1750 | 215TC | 9-1/2 | 8 | 5-1/4 | 4-1/4 | 7 | 13/32 | 19-5/8 | 15-3/8 | 32-3/8 | 12-1/4 | 240 |
| 15 | 1750 | 254TC | 11-1/2 | 11-1/2 | 6-1/4 | 5 | 8-1/4 | 17/32 | 19-5/8 | 15-3/8 | 33 | 13-1/4 | 358 |
| 20 | 1750 | 256TC | 11-1/2 | 11-1/2 | 6-1/4 | 5 | 10 | 17/32 | 19-5/8 | 15-3/8 | 35-1/8 | 13-1/4 | 381 |
| 25 | 1750 | 284TC | 12-3/4 | 12-3/4 | 7 | 5-1/2 | 9-1/2 | 17/32 | 19-5/8 | 16 | 38-13/16 | 14 | 514 |
| 30 | 1750 | 286TC | 12-3/4 | 12-3/4 | 7 | 5-1/2 | 11 | 17/32 | 19-5/8 | 16 | 38-13/16 | 14 | 525 |
| 20 | 3500 | 256TC | 11-1/2 | 11-1/2 | 6-1/4 | 5 | 10 | 17/32 | 19-5/8 | 15-3/8 | 35-1/8 | 13-1/4 | 375 |
| 25 | 3500 | 284TSC | 12-3/4 | 12-3/4 | 7 | 5-1/2 | 9-1/2 | 17/32 | 19-5/8 | 16 | 38-13/16 | 14 | 474 |
| 30 | 3500 | 286TSC | 12-3/4 | 12-3/4 | 7 | 5-1/2 | 11 | 17/32 | 19-5/8 | 16 | 38-13/16 | 14 | 496 |
| 40 | 3500 | 324TSC | 14-1/2 | 14 | 8 | 6-1/4 | 10-1/2 | 21/32 | 19-5/8 | 17-3/4 | 40-9/16 | 15 | 617 |
| 50 | 3500 | 326TSC | 14-1/2 | 14 | 8 | 6-1/4 | 12 | 21/32 | 19-5/8 | 17-3/4 | 40-9/16 | 15 | 726 |
| 60 | 3500 | 364TSC | 16-1/2 | 14-1/2 | 9 | 7 | 11-1/4 | 21/32 | 19-5/8 | 17-3/4 | 42-13/16 | 16 | 867 |
| 75 | 3500 | 365TSC | 16-1/2 | 14-1/2 | 9 | 7 | 12-1/4 | 21/32 | 19-5/8 | 17-3/4 | 42-13/16 | 16 | 893 |

MATERIAL SPECIFICATIONS

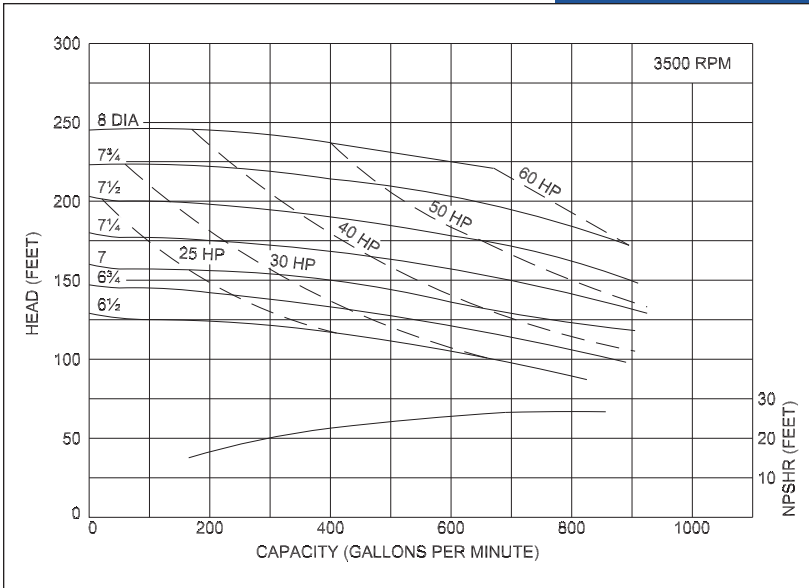
| PART NAME | STAINLESS STEEL |
|---------------------------------|-----------------|
| Casing | 316L Stainless |
| Backplate, Impeller, Stub Shaft | 316 Stainless |
| Adapter | 304 Stainless |



Ampco Centrifugal Pumps

MODEL AC/AC+ 6410 6X4

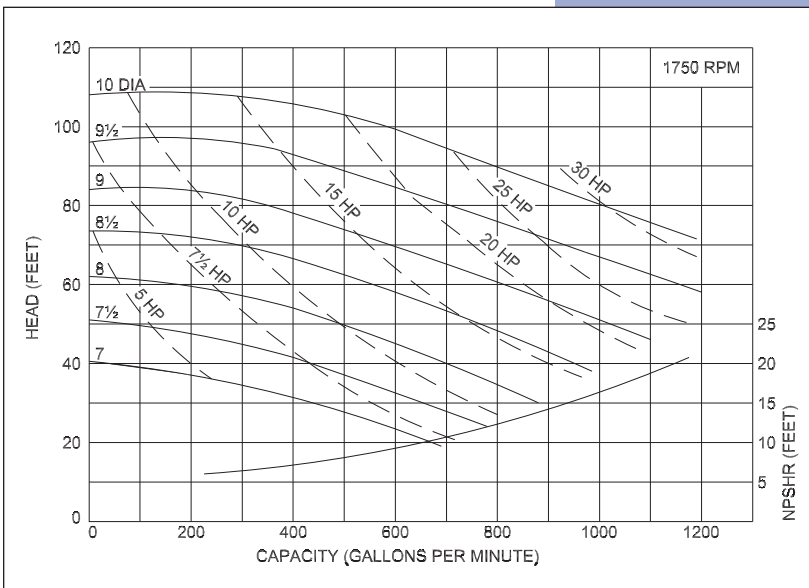
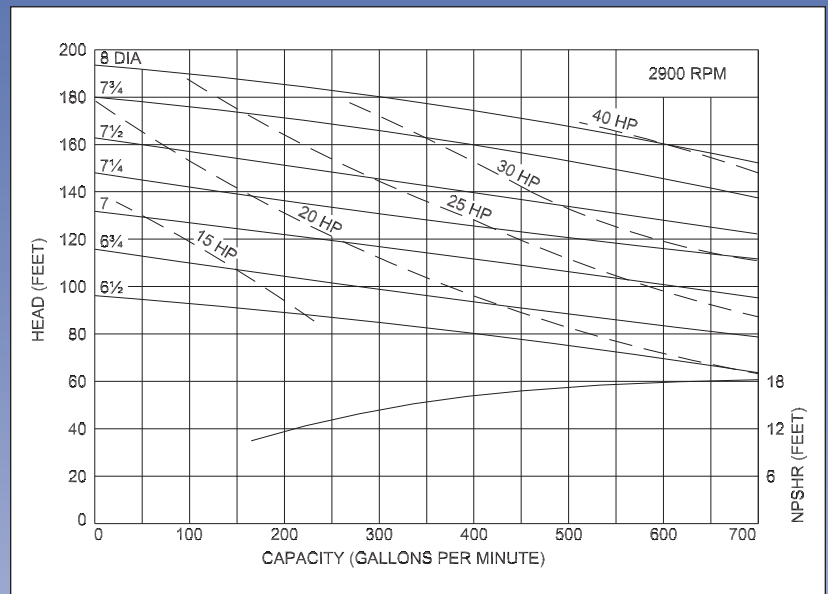
Curves show approximate characteristics
based on clear 68° water.
Rated point is guaranteed.



AC/AC+ Series pumps have standard stainless steel adapters and Type D, DG, & E seals available.

AC/AC+ Series pumps are in conformance with 3A sanitary standards for centrifugal and positive rotary pumps for milk and milk products,
Number 02-10.

AC/AC+ Series pumps have a standard 32RA (150 grit) finish, on all product contact surfaces.



Ampco Pumps Company

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Glendale, Wisconsin 53209
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