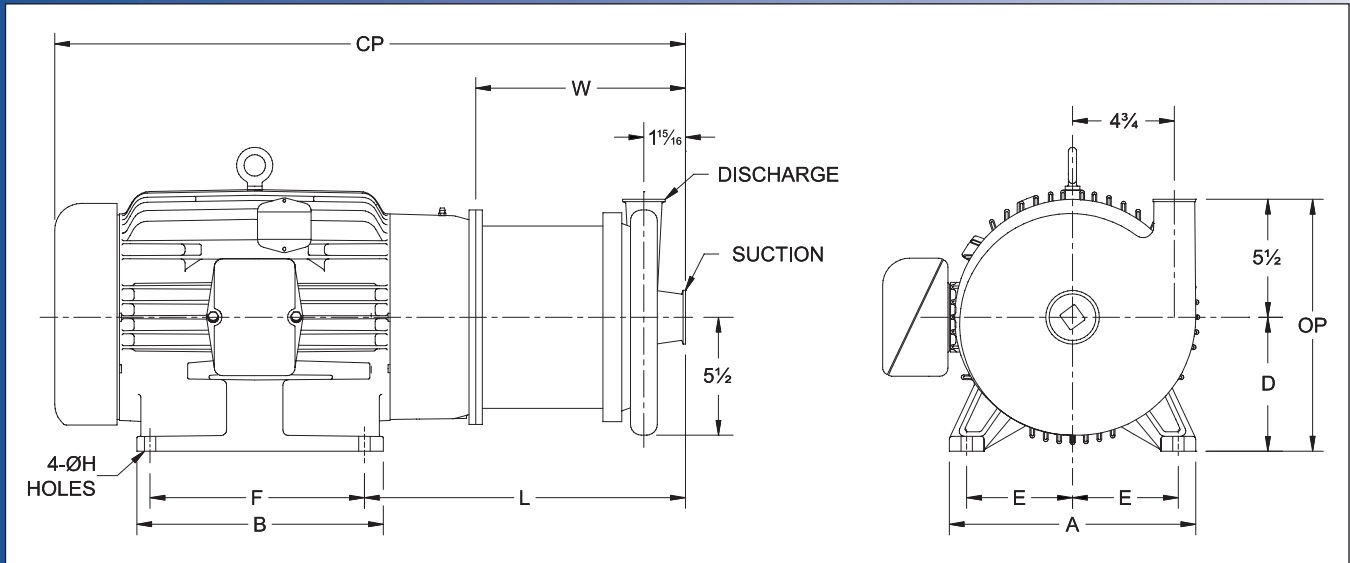
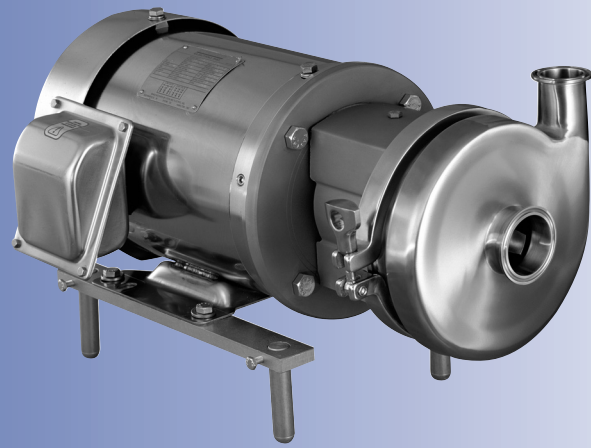


Ampco Centrifugal Pumps

DATA SHEET

MODEL AC/AC+ 318 3X1 1/2



TEFC MOTOR			DIMENSIONS IN INCHES (For Reference Only)										APPROX WEIGHT (LBS)
HP	RPM	FRAME	A (typ)	B (typ)	D	E	F	ØH	L	W	CP	OP	
1-1/2	1750	145TC	6-1/2	6	3-1/2	2-3/4	5	11/32	10-15/16	8-3/16	19-7/16	9	88
2	1750	145TC	6-1/2	6	3-1/2	2-3/4	5	11/32	10-15/16	8-3/16	19-7/16	9	91
3	1750	182TC	8-5/8	6-1/2	4-1/2	3-3/4	4-1/2	13/32	12-5/16	8-13/16	22-9/16	10	121
5	1750	184TC	8-5/8	6-1/2	4-1/2	3-3/4	5-1/2	13/32	12-5/16	8-13/16	23-15/16	10	128
7-1/2	1750	213TC	9-1/2	8	5-1/4	4-1/4	5-1/2	13/32	13-7/16	9-3/16	24-7/16	10-3/4	182
5	3500	184TC	8-5/8	6-1/2	4-1/2	3-3/4	5-1/2	13/32	12-5/16	8-13/16	23-15/16	10	123
7-1/2	3500	184TC	8-5/8	6-1/2	4-1/2	3-3/4	5-1/2	13/32	12-5/16	8-13/16	23-15/16	10	141
7-1/2	3500	213TC	9-1/2	8	5-1/4	4-1/4	5-1/2	13/32	13-7/16	9-3/16	24-7/16	10-3/4	145
10	3500	215TC	9-1/2	8	5-1/4	4-1/4	7	13/32	13-7/16	9-3/16	26-3/16	10-3/4	178
15	3500	215TC	9-1/2	8	5-1/4	4-1/4	7	13/32	13-7/16	9-3/16	26-3/16	10-3/4	218
20	3500	256TC	11-1/2	11-1/2	6-1/4	5	10	17/32	14-13/16	10-1/16	30-7/16	11-3/4	326
25	3500	284TSC	12-3/4	12-3/4	7	5-1/2	9-1/2	17/32	15-7/16	10-11/16	34-3/8	12-1/2	418
30	3500	286TSC	12-3/4	12-3/4	7	5-1/2	11	17/32	15-7/16	10-11/16	34-3/8	12-1/2	440

MATERIAL SPECIFICATIONS

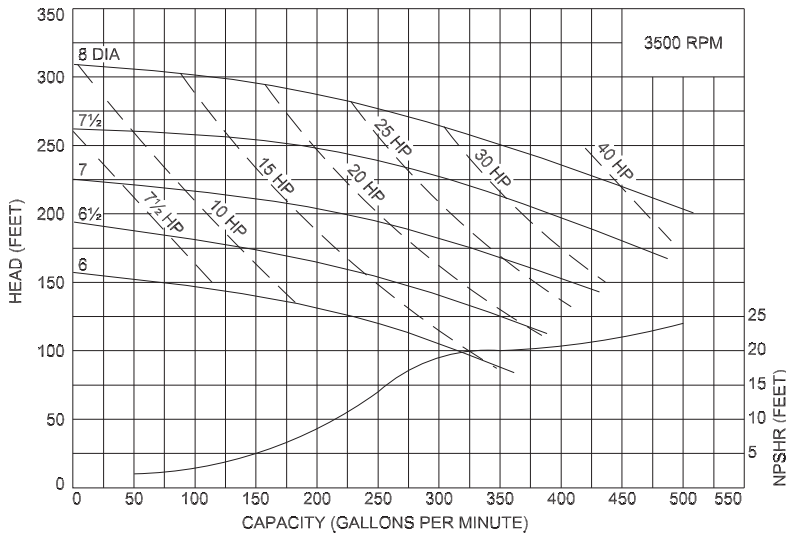
PART NAME	STAINLESS STEEL
Casing	316L Stainless
Backplate, Impeller, Stub Shaft	316 Stainless
Adapter	304 Stainless



Ampco Centrifugal Pumps

MODEL AC/AC+ 318 3X1 1/2

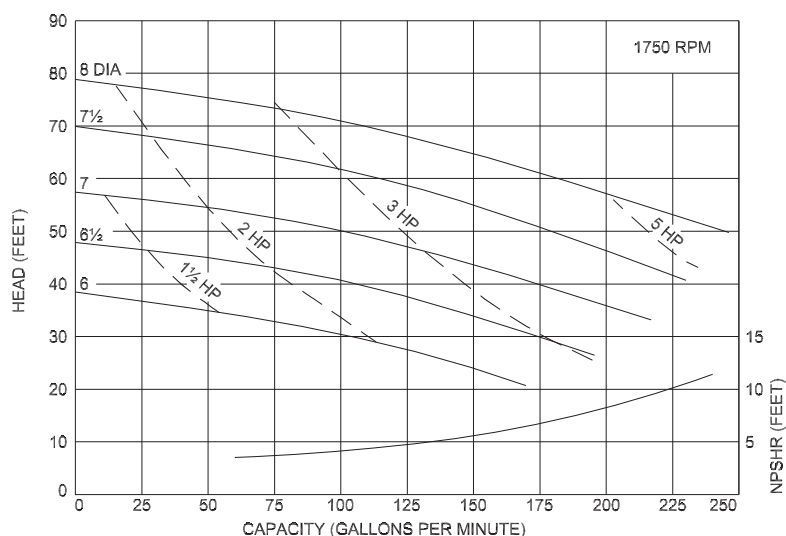
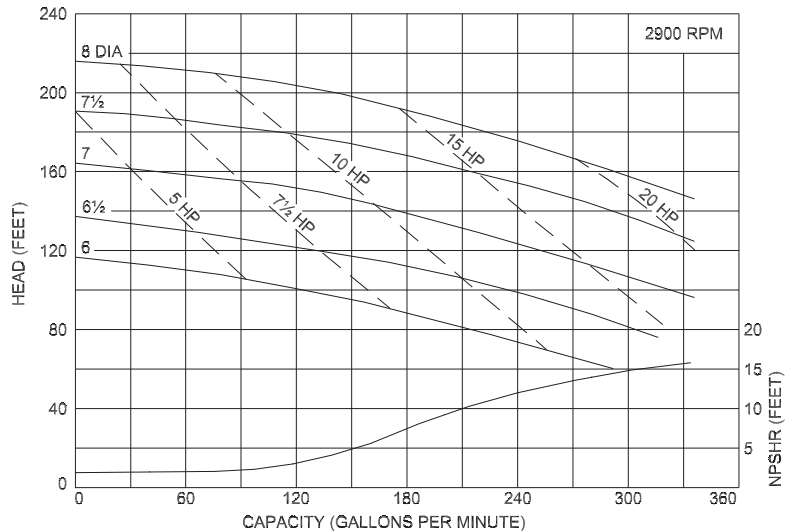
Curves show approximate characteristics
based on clear 68° water.
Rated point is guaranteed.



AC/AC+ Series pumps have standard stainless steel adapters and Type D, DG, & E seals available.

AC/AC+ Series pumps are in conformance with 3A sanitary standards for centrifugal and positive rotary pumps for milk and milk products,
Number 02-10.

AC/AC+ Series pumps have a standard 32RA (150 grit) finish, on all product contact surfaces.



Ampco Pumps Company

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